

◇Table 3 Criteria for packaging materials

Banned Substances	Control level	Subject	Threshold	Schedule to discontinue delivery
Cadmium, hexavalent chromium, lead, mercury	Banned	• Intentional addition	—	Immediately
		• Packaging materials and parts for packaging (corrugated cardboard, Styrofoam, plastic bag, adhesive tape, desiccating agent, wire band, staple, etc.)	100ppm in total [*1]	
	Exempt	• Packaging materials and material handling used at the time of delivery of parts or materials to Ricoh Group	—	—
Bis(2-ethylhexyl) phthalate (DEHP) Benzyl butyl phthalate (BBP) Dibutyl phthalate (DBP) Diisobutyl phthalate (DIBP)	Banned	• Plasticized packaging material or its material	Total [*2] 1000ppm	Since 1st May 2020
Polymers in which halogens are contained structurally and polymers to which halogenated compounds are added	Banned	• Plastic parts for packaging	—	Immediately
	Exempt	• Purpose of use other than the above	—	—

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*1 Total concentration of cadmium, hexavalent chromium, lead and mercury in packaging materials must not be more than 100ppm.

*2 Total concentration of DEHP, BBP, DBP and DIBP in the plasticized materials must not be more than 1000 ppm.